

rettenmeier[®] PREMIUM OF WOOD

Our product selection is as multifarious as the wood itself. In keeping with our values, we strive to offer a range that meets the needs of our customers and the market. **Consistently excellent quality. Precisely customized. You can count on rettenmeier® always.**



TOGETHER WE CAN ACHIEVE MORE. TEAMWORK IS THE KEY TO SUCCESS.

"Tap into the growing global demand for sawn timber products and unlock new possibilities for your business with our expertise. We are here for you." - Valentina Wolfrum, Head of Export



"Maintaining contact is important, keeping up with the latest updates and information. We are offering excellent rettenmeier[®] customer service with the best possible experience, making sure our customers are content." - Lisa Glauber, Backoffice Export

111

"We are working hard to deliver the goods in the shortest possible time." – Karsten Sachse, Truck Driver

"We offer custom packaging with labels, tags and barcodes applied to the side or front of a unit upon request." - Leni Weisbach, Production Planning "By leveraging our ample storage capacities, railway access at all our plants, and our modern fleet, we can supply with maximum flexibility and reliability. Furthermore, we have forged strong relationships with shipping companies to guarantee the cargo is delivered to any destination."
 Manuel Heide, Head of Logistics / Transport Manager



HIGH-TECH PRODUCTION

On our brand new production lines, we process wood into commodities according to **customer requirements**, with a strong operational performance, the best possible output and high quality. Precisely defined, environmentally friendly solutions for a sustainable future.

ZD2



OPTIMIZED CUTING -THE BEST OUT OF A SINGLE LOG

Our sawing line cuts the centre products along with sideboards in one run.

The 3D-scanning process allows for the most efficient use of each log based on a cutting pattern, resulting in 100% value.

· Centre cut products

Sideboards





CONSTANT QUALITY

Our equipment is extremely precise, allowing us to meet the exact dimensional tolerances that are required in the market.

We have a comprehensive quality management system in place, which includes visual sorting of the boards with advanced scanner technology and our skilled staff.

Our certifications ensure that our products meet all applicable standards and regulations for quality management.

You can find our IPPC certificate, strength graded sawntimber certificate (C16, C24, etc.), CE / UKCA certificate, and more on our homepage.





EFFICIENT DRYING

In our drying facilities, the material is dried to the requested moisture content and inspected thorough subsequently to meet the required quality at the end.

Our advanced channel dryers allow us to feed the sawn timber in any length and run a fully automated throughput process with maximum efficiency. To top it off, we use only the heat from our biomass power plants for drying operation, making it an environmentally friendly solution.



SAWN

Our product range offers an extensive selection of options, including rough sawn material for solid construction timber, lamina for glulam, sawn timber for the packaging industry and for planing mills, wood panels and planks, beams and formwork, just as custom cut timber, and much more.





SAWN TIMBER ROUGH, KILN DRIED

PRODUCTION RANGE OF OUR SITES

	Wilburgstetten, Germany	Hirschberg, Germany	Ramstein- Miesenbach, Germany	Ploessberg, Germany	Inčukalns, Latvia	Liptovský Hrádok, Slovakia
Thickness mm	22 - 120	24 - 125	16 - 145	12 - 360	22 - 120	17 - 90
Width mm	56 - 312	80 - 300	38 - 300	45 - 360	56 - 312	75 - 270
Lengths m						
Spruce	2.00 - 6.00	3.50 - 5.00	2.00 - 5.00	3.00 - 6.00	2.10 - 6.00	1.50 - 5.00
Pine	2.00 - 5.00		2.00 - 5.00	3.00 - 6.00	2.10 - 6.00	
Douglas fir			2.00 - 5.00	'		
Larch			2.00 - 5.00			

GRADES

Spruce

GRADE 1

- . stain free
- insect holes free . sound and tight knots only
- . single resin pockets
- . square edged
- no checks and splits
- . limited checks and splits . small resin pockets

.

decay free

light wane

GRADE 2

mill run / sawn falling

light discoloration

(incl. grade 1 and grade 3)

GRADE 3

- small wane medium discoloration
- . checks and splits

.

• wane

•

•

.

discoloration

nail holding

worm / insect infestation

resin pockets

GRADE 5

wane

.

.

GRADE 5

- discoloration worm / insect infestation
 - nail holding

Pine

GRADE 2

- mill run / sawn falling / rough (incl. grade 1 and grade 3) • .
- light wane . limited blue stain
- limited brown stain .
- . decay free
- limited checks and splits .
- . no dead knots
- . live knots
- sound bark pocket .

Douglas fir

GRADE 2

- mill run / sawn falling / rough (incl. grade 1 and grade 3)
- light wane .
- limited blue stain
- limited brown stain . .
- decay free
- limited checks and splits no dead knots
- . live knots
- . sound bark pocket

GRADE 5

- . wane
- discoloration
- . worm / insect infestation .
- nail holding

SPRUCE

EN EN

DOUGLAS FIR

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PANED TUBER

Our planed timber is being supplied across the world due to its multiple and versatile uses. We offer precise length trimming, requested finishing and adapted packaging to meet the needs of our customers. The growing demand for our products speaks of their quality and reliability.





PLANED TIMBER S4S, KILN DRIED

PRODUCTION RANGE OF OUR SITES

		gstetten, many	Hirschberg, Germany	Ramstein- Miesenbach, Germany	Ploess Germ		Inčukalns, Latvia	Liptovský Hrádok Slovakia
Thickness mm	mm 11 - 94		20 - 110	15 - 100	16 - 3	300	15 - 120	12.5 - 35
Width mm	m 28 - 195		80 - 300	45 - 300	45 - 300		80 - 325	95 - 200
Lengths m	1.80	- 5.10	2.00 - 5.10	1.80 - 5.00	1.80 -	6.00	2.40 - 6.00	2.00 - 5.00
Grade	Dimensio	on mm / in			Length	hs mm / ft		EURO PREMI
oards								
-	19 / 1"	89 / 4"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
-	19 / 1"	140 / 6"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
	19 / 1"	184 / 8"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
	19 / 1"	235 / 10"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
	19 / 1"	286 / 12"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
Grade	Dimensio	on mm / in	I		Lenath	hs mm / ft		EURO PREMI
)imension Lu			1650f-1.5E and	2100f-1.8E	5			
	38 / 2"	89 / 4"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
-	38 / 2"	140 / 6"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
NO. 2	38 / 2"	184 / 8"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
-	38 / 2"	235 / 10"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
_	38 / 2"	286 / 12"	1830 / 6'	2440 / 8'	3050 / 10'	3660 / 12	4270 / 14	4880 / 16'
Grade	Dimensio	on mm / in			Length	ns mm / in		EURO PREMI
Precision End	Trimmed L	engths (PET), NO. 2 &btr / N	ISR 1650f-1.5E	and 2100f-1	I.8E		
NO. 2 -	38 / 2"	89 / 4"	2353 /	92 5/8"	2657 / 104 5/8"			2 / 116 5/8"
NU. Z	38 / 2"	140 / 6"	2353 /	92 5/8"	2657 ,	/ 104 5/8"	296	2 / 116 5/8"
	Dimonsion					lor	igths mm	
Grade	DIMENSION	nominal mm	Dimension a	ctual mm		Lei		
		nominal mm	Dimension a	ctual mm		Lei		
	amped	nominal mm x 75	38 x d		2400	2700	3000 420	00 4800
	amped			3	2400 2400		3000 420 3000 421	
LS, UKCA st	amped 50	x 75	38 x 6	3		2700		00 4800
LS, UKCA st	amped 50 50 ; 50 ;	x 75 x 100	38 x 6	3	2400	2700 2700	3000 420 3000 420	00 4800
LS, UKCA st C18	amped 50 50 ; 50 ;	x 75 x 100 x 150	38 x 6 38 x 1 38 x 1	33 39 40	2400 2400	2700 2700 2700	3000 420 3000 420	00 4800 00 4800
LS, UKCA st C18	amped 50 50 ; 50 ;	x 75 x 100 x 150	38 x 6 38 x 1 38 x 1	33 39 40 1 Ca	2400 2400 Grade	2700 2700 2700	3000 420 3000 420	00 4800 00 4800
LS, UKCA st C18	amped 50 50 ; 50 ; Dimens	x 75 x 100 x 150 sion mm	38 x 6 38 x 1 38 x 1 Lengths mm	33 39 40 1 Ca	2400 2400 Grade	2700 2700 2700 Dimensi	3000 420 3000 420 on mm	00 4800 00 4800 Lengths mm
LS, UKCA st C18	amped 50 50 : 50 : Dimen: 45 / 72	x 75 x 100 x 150 sion mm 45	38 x 6 38 x 1 38 x 1 Lengths mm 2400 - 4800	33 39 40 C a	2400 2400 Grade	2700 2700 2700 Dimensi 45 / 72	3000 420 3000 420 on mm 170	200 4800 200 4800 Lengths mm 2400 - 4800
C18 Grade	amped 50 50 2 50 2 50 2 Dimens 45 / 72 45 / 72	x 75 x 100 x 150 sion mm 45 70	38 x 6 38 x 8 38 x 1 Lengths mm 2400 - 4800 2400 - 4800	33 39 40 1 Ca	2400 2400 Grade	2700 2700 2700 Dimensi 45 / 72 45 / 72	3000 420 3000 420 on mm 170 195	00 4800 00 4800 Lengths mm 2400 - 4800 2400 - 4800

PACKA-GING TIMBER

Our packaging timber is available in full or ready-to-use lengths, with the option of fresh-cut or kiln-dried. We can also cut timber to your exact specifications.





PACKAGING TIMBER

	70 mm	75 mm	78 mm	90 mm	95 mm	98 mm	115 mm	135 mm	143 mm
13 mm	Х								
15 mm		Х							
16 mm				Х					
17 mm		Х	Х		Х	Х	Х	Х	
22 mm		Х				Х			Х

Lengths: 2 - 5 m, 50 cm upward

	kiln dried	78 mm	80 mm	98 mm	100 mm	115 mm	120 mm	135 mm	140 mm	150 mm	160 mm	180 mm	200 mm
	/5 1111	70 1111	0011111	70 1111		TISTIII	120 1111	100 1111	140 1111	150 1111	100 1111	100 1111	200 1111
15 mm	Х												
17 mm		Х		Х		Х		Х					
19 mm					Х								
22 mm	Х												
23 mm			Х		Х		Х		Х	Х	Х	Х	Х

Lengths: 2 - 5 m, 50 cm upward

ams, fresh o	cut			Beams, kiln dried			
	75 mm	95 mm	145 mm		79 mm	98 mm	99 mm
75 mm	Х	Х	Х	79 mm	Х		Х
95 mm		Х		98 mm		Х	

GRADES

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UNKA	λIJ	- ö

- medium wane
- discoloration
 worm / insect infestation
- nail holding

GRADE 9

- wane
- discoloration
 worm / insect
 nail holding worm / insect infestation

rettenmeier[®] SERVICE – WE PROVIDE A RELIABLE LOGISTICS SOLUTION FOR ALL YOUR NEEDS

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CALCON

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FATT

We use our **own fleet of vehicles** and a **wide-ranging national and international transport network** to deliver our products on a fast, flexible and efficient way.

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GLOBAL EXPORT SOLUTIONS – SIMPLIFIED

We handle every step of the export journey, ensuring your shipments transition effortlessly from initial inquiry to final delivery. With in-depth knowledge of trade regulations and customs protocols, we take care of all necessary documentation tailored to each destination. Our focus on precision and efficiency guarantees hassle-free port clearance, saving you time and allowing your goods to continue their journey forthwith.

EXCEPTIONAL SUPPORT AND EXPERT GUIDANCE

If challenges arise, we act swiftly and effectively to find the best solution. You can count on our dedication and unmatched commitment to excellence!



A GREENER WAY TO MOVE AROUND

The railway infrastructure guarantees that our sites have dependable and efficient connections. This not only **decreases our carbon footprint** by taking cargo off the roads, but it also enhances the effectiveness of our freight transportation.

ENGAGING IN CLIMATE CHANGE MITIGATION

1. The timber we use as a raw material absorbs the detrimental CO2 from the atmosphere. 2. We transform the wood sustainably into CO2 holders and thereby prolong the retention of the contained carbon. For instance, constructing a low-energy house of timber can reduce emissions by up to 80 tonnes of carbon dioxide. 3. Our rettenmeier® PREMIUM OF WOOD is a great alternative to materials such as steel or concrete, which produce large amounts of CO2 during their manufacture. It is a more sustainable option that can help reduce emissions and conserve energy.

LEARN MORE ...





WOOD – THE SUSTAINABLE RESOURCE OF TOMORROW

As experts in timber, we embrace our responsibility to combat global warming. Aligned with the "Holz rettet Klima" / "Wood Saves the Climate" initiative, we aim to educate and inspire action. Together we advocate for the responsible and innovative use of timber – a remarkable and renewable natural resource, to protect our planet and ensure a sustainable future.

WE REDUCE EMISSIONS

Through active participation in the timber sector's climate protection initiative, we are dedicated to achieving sustainable emissions reduction. By adhering to the GHG Protocol, we regularly assess our CO2 footprint, allowing us to implement precise, long-term strategies that drive meaningful environmental progress.

> KLIMASCHUTZ HOLZINDUSTRIE^{*}

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Hersteller Rettenmeier Holding AG

Wilburgstetten

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ZERO WASTE STRATEGY

→ 100% added value + 100% appreciation

In keeping with our dedication to **rettenmeier®'s zero waste policy**, we make sure to use all our wood residuals in a sustainable manner. This guarantees that our lumber resources are used to their fullest extent and are 100% utilised.





PRESERVING OUR FORESTS FOR FUTURE GENERATIONS

The continued existence of our domestic forests is of paramount importance to us. Not only do they provide us with raw material, but they also serve as a habitat and recreational area for plants and animals. **Consequently, it is essential to practice sustainable forestry and safeguard the vitality and vigor of the forest ecosystem.**





OUR SITES

BURGBERNHEIM

GERMANY



† ♠ ≈ 55 EMPLOYEES

 79,000 m² AREA

 55,000 m³ CAPACITY

 WOOD SPECIES: SPRUCE, PINE

RAMSTEIN-MIESENBACH

GERMANY



WILBURGSTETTEN GERMANY



♠ ≈ 490 EMPLOYEES 620,000 m² AREA 1,000,000 m³ CAPACITY WOOD SPECIES: SPRUCE, PINE

INČUKALNS Latvia



↑ * 260 EMPLOYEES

 327,000 m² AREA

 1,040,000 m³ CAPACITY

 30,000 t PELLETS

 WOOD SPECIES: SPRUCE, PINE

HIRSCHBERG GERMANY



↑ ≈ 290 EMPLOYEES
 420,000 m² AREA
 750,000 m³ CAPACITY
 WOOD SPECIES: SPRUCE

PLOESSBERG GERMANY



♠ ≈ 700 EMPLOYEES 700,000 m² AREA 1,305,000 m³ CAPACITY + 250,000 t PELLETS WOOD SPECIES: SPRUCE, PINE

LIPTOVSKÝ HRÁDOK SLOVAKIA



♠ ≈ 280 EMPLOYEES
 190,000 m² AREA
 600,000 m³ CAPACITY
 + 65,000 t PELLETS
 WOOD SPECIES: SPRUCE



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LEARN MORE..

f 🖸 in www.rettenmeier.com