

# SAWNTIMBER

Our product range offers an extensive selection of options, including rough sawn material for solid construction timber, lamina for glulam, sawn timber for the packaging industry and for planing mills, wood panels and planks, beams and formwork, just as custom cut timber, and much more.

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# SAWN TIMBER ROUGH, KILN DRIED

## PRODUCTION RANGE OF OUR SITES

	Wilburgstetten, Germany	Hirschberg, Germany	Ramstein- Miesenbach, Germany	Ploessberg, Germany	Inčukalns, Latvia	Liptovský Hrádok, Slovakia
Thickness mm	22 - 120	24 - 125	16 - 145	12 - 360	22 - 120	17 - 90
Width mm	56 - 312	80 - 300	38 - 300	45 - 360	56 - 312	75 - 270
Lengths m						
Spruce	2.00 - 6.00	3.50 - 5.00	2.00 - 5.00	3.00 - 6.00	2.10 - 6.00	1.50 - 5.00
Pine	2.00 - 5.00		2.00 - 5.00	3.00 - 6.00	2.10 - 6.00	
Douglas fir			2.00 - 5.00			
Larch			2.00 - 5.00			

## GRADES

### Spruce

GRADE 1	GRADE 2	GRADE 3	GRADE 5
<ul style="list-style-type: none"> <li>• stain free</li> <li>• insect holes free</li> <li>• sound and tight knots only</li> <li>• single resin pockets</li> <li>• square edged</li> <li>• no checks and splits</li> </ul>	<ul style="list-style-type: none"> <li>• mill run / sawn falling (incl. grade 1 and grade 3)</li> <li>• light wane</li> <li>• light discoloration</li> <li>• limited checks and splits</li> <li>• small resin pockets</li> <li>• decay free</li> </ul>	<ul style="list-style-type: none"> <li>• small wane</li> <li>• medium discoloration</li> <li>• checks and splits</li> <li>• resin pockets</li> </ul>	<ul style="list-style-type: none"> <li>• wane</li> <li>• discoloration</li> <li>• worm / insect infestation</li> <li>• nail holding</li> </ul>

### Pine

GRADE 2	GRADE 5
<ul style="list-style-type: none"> <li>• mill run / sawn falling / rough (incl. grade 1 and grade 3)</li> <li>• light wane</li> <li>• limited blue stain</li> <li>• limited brown stain</li> <li>• decay free</li> <li>• limited checks and splits</li> <li>• no dead knots</li> <li>• live knots</li> <li>• sound bark pocket</li> </ul>	<ul style="list-style-type: none"> <li>• wane</li> <li>• discoloration</li> <li>• worm / insect infestation</li> <li>• nail holding</li> </ul>

### Douglas fir

GRADE 2	GRADE 5
<ul style="list-style-type: none"> <li>• mill run / sawn falling / rough (incl. grade 1 and grade 3)</li> <li>• light wane</li> <li>• limited blue stain</li> <li>• limited brown stain</li> <li>• decay free</li> <li>• limited checks and splits</li> <li>• no dead knots</li> <li>• live knots</li> <li>• sound bark pocket</li> </ul>	<ul style="list-style-type: none"> <li>• wane</li> <li>• discoloration</li> <li>• worm / insect infestation</li> <li>• nail holding</li> </ul>

SAWN TIMBER

PLANED TIMBER

SPRUCE

PINE

DOUGLAS FIR

PACKAGING TIMBER